

BEHIND THE FINISH:

PAINT FINISH



Every cabinet paint finish is the result of precision, craftsmanship, and advanced coating technology. At our factory, each surface goes through a carefully controlled sequence of sanding, priming, sealing, and topcoating.

Each cabinet goes through a carefully controlled finishing process to ensure durability, smoothness, and a premium appearance. Below is an outline of the steps involved in our paint finish system:

THE PROCESS

The 6 Step Paint Finishing Process

1: PREPARATION

- Wood is sanded with progressively finer grits (240#, 320#, 400#, 600#)
- Careful dust removal ensures a clean, smooth surface ready for coating.

2: PRIMER APPLICATION

- Multiple coats of UV primer are applied for stronger adhesion.
- Each coat is cured under UV lamps to guarantee stability and consistency.

3: SANDING & SURFACE REFINEMENT

- After each primer or sealer application, the surface is sanded to remove imperfections.
- Repeated cycles with finer grits create a flawless, uniform foundation.

4: SEALER & BASE COATS

- UV sealers are applied to lock in protection and enhance durability.
- Base coats establish rich, consistent color depth that lasts.

5: TOPCOAT APPLICATION

- An AC topcoat is precision-sprayed over all surface and edges.
- This finish protects against scratches, moisture, and daily wear.

6: FINAL FINISH

- The paint is cured and sealed for maximum durability and long-term protection.
- This step ensures a smooth, even finish with excellent clarity and resilience.



From raw preparation to the final protective coat, every step in our paint finish process is designed to enhance beauty and ensure lasting durability. The result is cabinetry with a smooth, consistent surface that reflects both craftsmanship and luxury.