



## BEHIND THE FINISH: PAINT FINISHING PROCESS

Each painted finish is built through a carefully layered process, creating smooth, consistent color with the durability and refinement expected of finished cabinetry.

| STEP | PROCESS                   | WHAT IT DOES                                                                                                     |
|------|---------------------------|------------------------------------------------------------------------------------------------------------------|
| 01   | Raw Wood Sanding          | The surface is carefully sanded to create a smooth, clean foundation for the finishing process.                  |
| 02   | Sealer Coat               | A protective sealer is applied to prepare and stabilize the surface for the layers that follow.                  |
| 03   | Light Sanding             | The sealed surface is lightly sanded to refine imperfections and create an even foundation.                      |
| 04   | Primer Application        | A specialized primer is applied to build coverage, promote color consistency, and prepare the surface for paint. |
| 05   | Intermediate Sanding      | The primed surface is carefully sanded smooth to remove imperfections and refine the finish.                     |
| 06   | Second Primer Application | A second primer application further builds an even, consistent foundation for the final color.                   |
| 07   | Fine Sanding              | A finer sanding process creates a smooth, uniform surface in preparation for the final finish.                   |
| 08   | Color Topcoat             | The final color topcoat is applied to achieve the desired appearance while adding durability and protection.     |

Final color appearance may vary slightly depending on lighting, surrounding materials, and viewing conditions.